

CONSUMABLES

Type	Quantity	Component concerned	Part no.
Cleaner	-	Cleaning parts	77 01 421 513
DECAPJOINT	Coat	Cleaning gasket faces	77 01 405 952
Sealing paste	Bead	Crankshaft bearing cap Camshaft bearings Crankshaft closure plate	-
Loctite FRENETANCH	1 - 2 drops	Water pump bolts	77 01 394 070
RHODORSEAL 5661	Coat	Top Dead Centre pin plug	77 00 404 452

WARNING

WARNING: when working on the fuel supply system, the cleanliness rules described in this document must be strictly complied with.

PARTS TO BE REPLACED AFTER REMOVAL:

- All gaskets,
- Flywheel bolts,
- Crankshaft bearing bolts,
- Camshaft pulley bolt,
- Crankshaft pulley bolts,
- Big end cap bolts,
- Injector holder copper washers,
- High pressure injection pipes,
- Pipe plugs,
- Belts,
- Timing belt tension wheel,
- Piston base cooling jets,
- Turbo plastic pipes.

FITTING THREAD INSERTS

Threaded holes on all engine component parts can be repaired by using thread inserts.